

## Polyacrylate Defoamer for Non-Aqueous Lubricants

### FOAM BAN<sup>®</sup> 204

*Designed for better surface foam control*

#### *APPLICATIONS*

- Non-aqueous metalworking fluids
- Hydraulic fluids, Gear oils, Engine oils, Turbine oils, Compressors
- Synthetic PAO Base Oils
- Additive Packs

#### *FEATURES*

- Excellent defoaming
- Excellent compatibility
- Excellent value in use
- Acrylate defoamers do not effect air entrainment as significantly as siloxane based defoamers

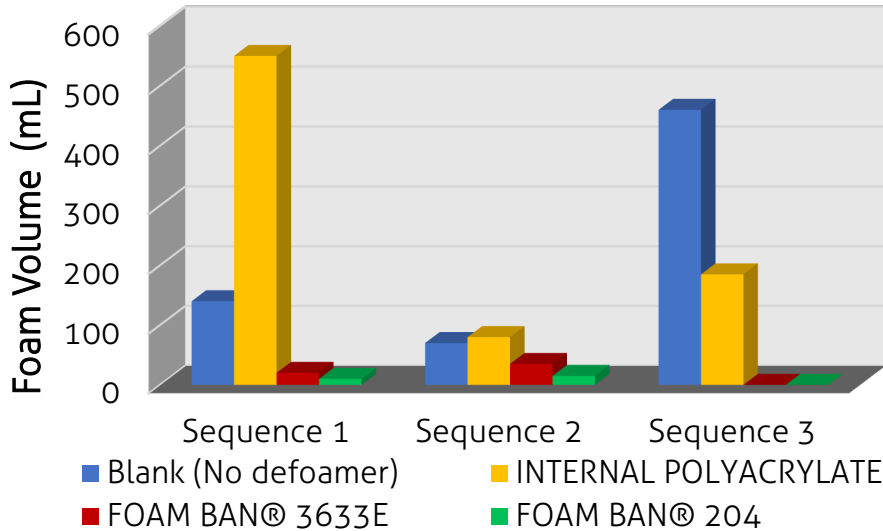


# Creating Additive Value



## ISO-68 Hydraulic Fluid

ASTM D892 (0.05% Dosage for all defoamers)



## Foam Tendency Simulation

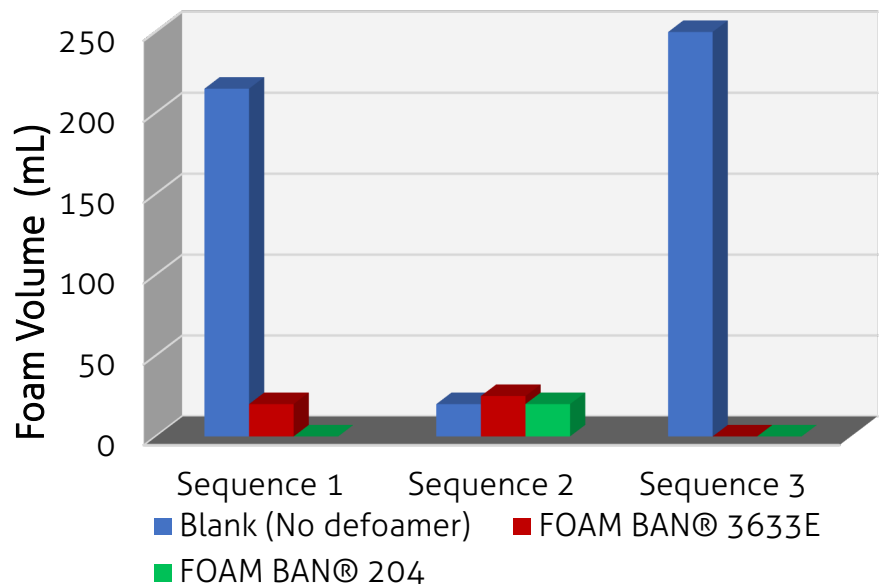
FOAM BAN® 204

significantly reduces the foam tendency of both systems during all three sequences of the ASTM D892 testing, which ranges from 24 °C to 93 ° C.

**Defoamer Compatibility**  
In both system types, all of the acrylate defoamers showed excellent compatibility upon aging.

## ISO-32 Hydraulic Fluid

ASTM D892 (0.05% Dosage for all defoamers)



FOAM BAN® 204 provides improved foam control and compatibility compared to other polyacrylic defoamers

