## TECHNICAL INFORMATION

**Defoamer for aqueous printing inks and water reducible systems**

**Composition:** Blend of modified organo polysiloxanes with nonionic alkoxylated compounds

**Appearance:** liquid

**Colour:** yellowish, turbid

**Typical Properties:**
- Active ingredients: approx. 100 %
- Consistency: medium viscosity
- Density at 20°C: approx. 1.01 g/cm³
- Flash point: above 100 °C
- Solubility in water: hardly emulsifiable, results in unstable emulsion
- pH (2% in dist. water): approx. 6

This information is intended as a guideline only and should not be used to issue specifications. Slight deviations do not affect application and capability of the product. For specifications please consult the Certificate of Analysis.

**Properties/applications:** AGITAN 760 is a highly effective siloxane defoamer for aqueous emulsion and water reducible systems. It is particularly effective in aqueous printing inks. A non-ionic structure provides excellent compatibility with most common binders.

**Main applications:**
- Architectural coatings
- Liquid building products
- Industrial and wood coatings
- Printing inks
- Adhesives
- Cleaners

**Recommended levels/use:** Normal dosage ranges from 0.05 to 0.2 % on finished product. Ladder studies are recommended to determine optimum level. For aqueous printing inks AGITAN 760 has to be added in the early stage of the manufacturing process. This will ensure uniform distribution with a minimal amount of AGITAN 760. Optimum dispersion in low viscosity systems is possible if high levels of wetting agents are present or high shear is applied which assists the incorporation of the defoamer. Dilution of AGITAN 760 in almost every co-solvent may improve dispersion of the defoamer.

**Storage/handling:** AGITAN 760 is not sensitive to freezing, but for better handling it should be stored between 15 and 25 °C. The product should be mixed before use. The minimum shelf life in closed containers is 15 months from the date of manufacture.

**Packaging:** Totes holding 1000 kg net, drums holding 150 kg net and kegs holding 30 kg net.