

FOAM BAN[®] 3633E

TECHNICAL INFORMATION

Defoamer for industrial fluids

Composition:	Blend of polyacrylate technology and synthetic hydrocarbon	
Appearance:	liquid	
Colour:	clear, water-white to yellow	
Typical Properties:	Consistency/Viscosity:	approx. 20 - 200 mPas /cps
	Density at 20°C:	approx. 7.18 lbs/gal

This information is intended as a guideline only and should not be used to issue specifications. Slight deviations do not affect application and capability of the product. For specifications please consult the Certificate of Analysis.

Properties/applications: FOAM BAN 3633E is a non-silicone polyacrylate defoamer for non-aqueous lubricants. The main areas of application are hydraulic oils and gear oils.

Main applications:
- Industrial lubricants

Recommended levels/use: The properties and performance of a defoamer are greatly dependent upon the specific formulation in which it is utilized and, consequently, should always be tested (possibly at different treatment levels, temperatures, and/or time intervals) to verify performance prior to use. A starting dosage level of 0.05% to 0.10%, based on the weight of the formulation, is recommended.

Storage/handling: Always mix prior to use as the product tends to separate slightly. Mix product and retest for quality after one year from the date of manufacture. The minimum shelf life in closed containers is 12 months from the date of manufacture. Refer to Material Safety Data Sheet for additional handling information.

Packaging: Drums holding 400 lbs/ 181 kg net or 5 gallon pail holding 37 lbs/ 17 kg net.