

FOAM BAN[®] HP725

TECHNICAL INFORMATION

Defoamer for aqueous systems

Composition:	Blend of 3-Dimensional Siloxane and polyoxyalkylene technology	
Appearance:	liquid	
Colour:	opaque white	
Typical Properties:	Active ingredients:	approx. 94.0 %
	Consistency/Viscosity:	approx. 1,350 mPas / cps
	Density at 20°C:	approx. 8.40 lbs/gal
	Emulsifiable:	Moderate
	pH (2% in dist. water):	approx. 7.5
	Washable:	FOAM BAN HP725 is washable under typical industrial cleaning and rinsing practices and consequently subsequent painting after washing in without defect

This information is intended as a guideline only and should not be used to issue specifications. Slight deviations do not affect application and capability of the product. For specifications please consult the Certificate of Analysis.

Properties/applications: FOAM BAN HP725 is a highly efficient, 3-Dimensional Siloxane defoamer designed for aqueous metalworking lubricants. FOAM BAN HP725 is also formulated with a blend of various polyoxyalkylene technologies, which help in providing both excellent defoaming efficiency and compatibility. The product is effective in a wide variety of low oil, high oil, and vegetable oil containing metalworking fluids, as well as many industrial cleaners.

Main applications:

- Semi-synthetic high mineral oil content metalworking fluids
- Semi-synthetic low mineral oil content metalworking fluids
- Alkaline/acid cleaners
- Semi-synthetic – ester/vegetable oil metalworking fluids

Recommended levels/use: The properties and performance of a defoamer are greatly dependent upon the specific formulation in which it is utilized and, consequently, should always be tested (possibly at different treatment levels, temperatures, and/or time intervals) to verify performance prior to use. A starting dosage level from 0.25% to 0.5%, based on the weight of the formulation, is recommended.

Storage/handling: Always mix prior to use as the product tends to separate slightly. Mix product and retest for quality after one year from the date of manufacture. The minimum shelf life in closed containers is 12 months from the date of manufacture. Refer to Material Safety Data Sheet for additional handling information.

Packaging: Drums holding 470 lbs/ 213 kg net or 5 gallon pail holding 42 lbs/ 19 kg net.

Our technical suggestions are based on data from many experiments and cannot represent a warranty of any kind as to their performance in other formulations. Customers must always verify our product's performance in their own systems. This technical data sheet replaces all previous issues.

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Revision: 05/14: